



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBWA353A04-07
Job Sheet 199203



Part No: RBWA353A04-07

Job Qty: 5 pcs

Part Name: Valve



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	SL-154 - 1	5 pcs	9/13/19		1.00	2.50	SL-154 - 1	JB 19.09.08
120	QC 2	5 pcs	9/13/19		0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19.09.08
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartero.com
www.dartaerospace.com



Container No: S212090

Part: RBWA353A04-07

Job No: 199203

Serial No/Batch: S212090

Revision: 4

Inspector:

Exp Date:

Date: 09/06/19

Plex 8/14/19 11:56 AM Dart.lajeunesse.marie

130 QC 8	5 pcs	9/13/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	D- 19-09-09
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B	5 pcs	9/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

8/14/2019

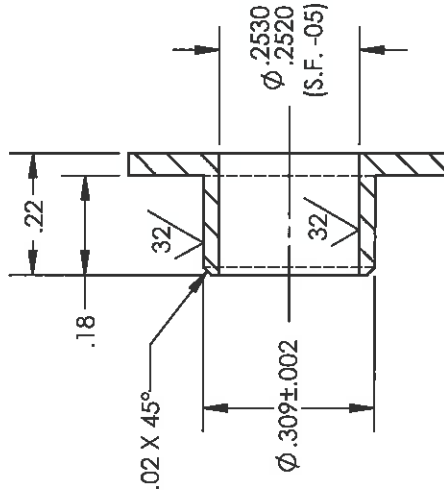
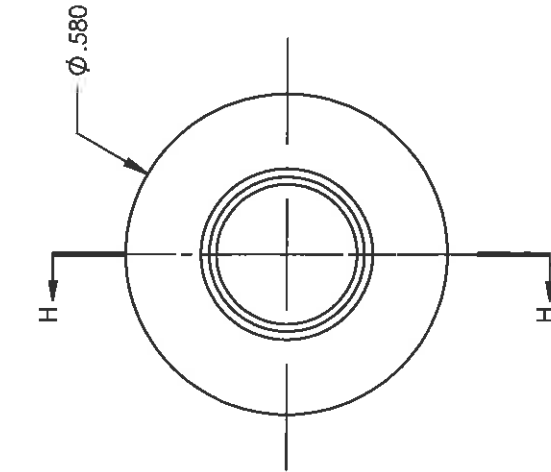
[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	5 pcs	9/13/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - (MORI SL-154 LATHE) 1-Machine as per DWG. FB897 FOLIO REV: <u>AA</u> DWG REV: <u>4</u> 2- Descriptions: Deburr 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R0.750	303 Round Bar 0.750	.1750 ft (.035 ea)	110-SL-154 - 1	<u>5182185</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-154 - 1	M303R0.750	0	162	0	
Part Specifications					
Specifications could not be found.					

Plex 8/14/19 11:56 AM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV		ECR	REVISIONS	
			DESCRIPTION	DATE
2			-07 CH'D ID LIMIT DIM. FROM Ø.2515-.2520 & S.F. -.05 PER S.E. INCREASES STEP FROM .16 TO .18.	1/17/2012
4		17-0070	-07 CH'D DIM WAS Ø.2530/2520 S.F. -.05 (S Ø.2530/2520 [S.F. -.05]).	3/21/2017
				JAG



SECTION H-H

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WG2X ORDER
NO. 199203 MLC
19-08-14



TITLE		REV	
PMC OIL FILLING QUICK DISCONNECT		4	
DWG NO.		RBWA353A04-07	
MATERIAL 303/304 S.S.		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		XXX ± .005	
SPEC		XX ± .01	
DRAWN BY: GILBERT		ANGLES .5°	
CHECKED: DD 03/22/2017		SURFACES = 125/	
OPPS APPR: AA 03/28/2017		1. BREAK ALL SHARP EDGES	
QA APPR: JL 03/29/2017		2. DIMENSIONAL LIMITS APPLY	
APPROVED: JAG 04/03/2017		3. INTERPRET DIM AND TOL PER	
SCALE 3:1		ASME Y14.5M-2009	
DATE 2/22/2011		USED ON MODEL	
		AGUSTA HELICOPTERS	
		SHEET 7 OF 8	

-07

VALVE

REWA 353A 04-7

[illegible]

Engineering Approval: (If necessary)		Date:
---	--	-------

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	